



Dart Hawkesbury
1270 Aberdeen St
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Tel (613) 632-5200

Ship NOV. 17

D066-1016-011
Job Sheet 167508



Part No: D066-1016-011

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ - LH side



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: RF Assets LLC (CRFAS01)

15460 SW Rock of Ages Road McMinnville, OR, 97128 USA

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start up container		<i>SMB</i>
110	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging1		<i>SMB</i>
120	QC	1 pcs		11/17/17	0.00	0.00	QC4		<i>11.10.</i>
125	DC	1 pcs		11/17/17	0.00	0.00	DC		<i>(S.B.)</i>
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		<i>11.10.</i>
140	QC21-FG	1 Ea		11/17/17	0.00	0.00	QC21		<i>NOV 22 2017</i>

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control

130 - Identify as per dwg & Stock Location: *Fg.*

140 - QC21- Final Inspection - Work Order Release

PP 16751

9-88

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D066-1016-115 <i>SO 12262</i>	1	0	0	0
	D5337-011 <i>SO 11682</i>	1	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S012353

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R66 Heli – Utility – Basket – LH side

PART NO: D066 – 1016 – 011

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/22/17

Job No: 167508

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER

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Part Number: D066-1016-011

Description: QUICK RELEASE HELI-UTILITY BASKET, LH

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